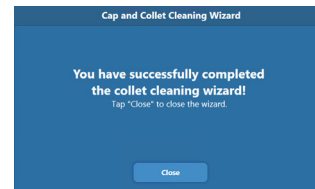
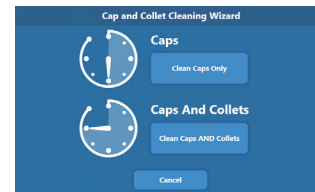


# Milling unit maintenance for scheduled down-time periods

## Before down-time period

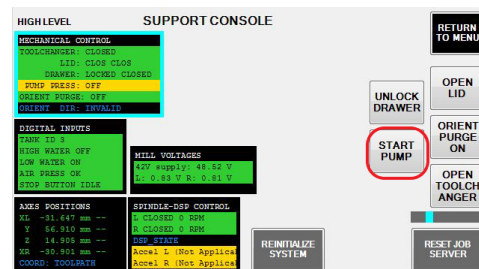
### Clean spindle caps and collets

- 1 Touch the **Collet cleaning** icon.
- 2 For PlanMill 40 select **Yes** and follow the cleaning wizard's instructions. For PlanMill 40 S and 30 S select **Clean caps and collets** and follow the cleaning wizard's instructions.
- 3 Close the wizard after successful cleaning process.



### Empty and clean fluid tank

- 1 Touch the **Clean fluid tank** icon.
- 2 Empty and clean the fluid tank according to the milling unit's instructions and fill the tank with *hot water only* when asked to fill the tank.
- 3 With PlanMill 40 S and 30 S circulation system priming starts automatically after filling the tank. With PlanMill 40 go to **Support Console** → **High Level** → touch **Mechanical Control** box → **Start Pump**. Circulate the hot water 2-3 minutes and **Stop Pump**.
- 4 After successful circulation system priming process open the drawer and empty and clean the tank. Rinse the filter and leave both the tank and the filter out for drying.
- 5 Clean the milling chamber and lid thoroughly.
- 6 Shut down the milling unit and switch off the main power from the back of the unit. Leave the lid open. Shut down the PlanMill 40 Job Server by pressing the power button for 5 seconds.



# After down-time period

## Taking the milling unit into use

- 1 Turn on the milling unit.
- 2 If **Clean fluid tank** icon is red, proceed to the cleaning process. Otherwise refill the fluid tank with water and cooling liquid.
- 3 Start milling.

For detailed instructions, please see the user's manual. Copyright Planmeca. Rights for changes reserved.

